



# Foodec 400

## Food-focused decanter centrifuge



Foodec 400 decanter centrifuge

### Applications

Alfa Laval Foodec decanter centrifuges are designed for food and beverage applications where good hygiene practices are essential in order to comply with strict sanitary regulations. These decanter centrifuges are available for both 2-phase and 3-phase separation. They are ideal for use in the food industry in situations where the material being processed has to be separated into either a liquid and a solids phase, or into two liquid phases and a solids phase.

### Standard design

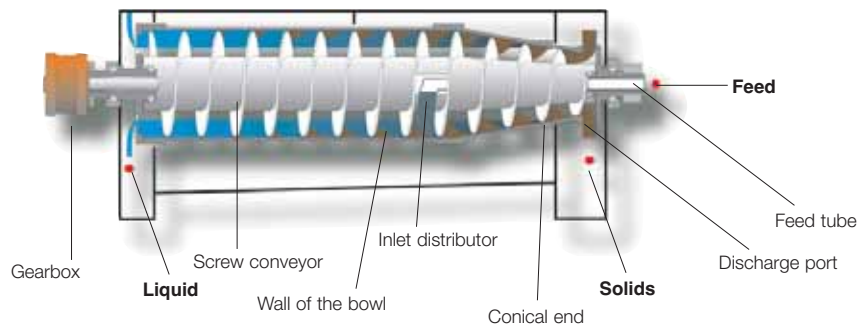
Alfa Laval designed the Foodec decanter centrifuge with a focus on hygiene, reliability, easy access and low noise levels. The rotating assembly is mounted on a compact welded box beam frame with main bearings at both ends. The cover is hinged to enable easy access for inspection, cleaning and maintenance. The in-line motor is mounted on the decanter with adjustable brackets to make it easy to adjust belt tension. The bowl is driven at the inlet end by an electric motor and V-belt transmission.

The bowl, conveyor, casing, inlet tube, outlets and all other parts in contact with the process media are made of AISI 316 stainless steel and duplex stainless steel.

### Operating principles

Separation takes place in a horizontal cylindrical bowl equipped with a screw conveyor. The product is fed into the bowl through a stationary inlet tube and is smoothly accelerated by an inlet rotor. Centrifugal forces cause instant sedimentation of the solids on the wall of the bowl. The conveyor rotates in the same direction as the bowl, but at a different speed, thus moving the solids towards the conical end of the bowl.

The new Foodec design enables the hydraulic pressure inside the bowl to improve scrolling through a narrow opening. Only the driest fraction of the solids leaves the bowl through the solids discharge openings into the casing. Separation takes place throughout the total length of the cylindrical part of the bowl, and the clarified liquid leaves the bowl by flowing over adjustable plate dams into the casing.



### Process optimization

Foodec decenter centrifuges can be adjusted to suit individual requirements by varying

- bowl speed to achieve the required G-force for the best possible separation
- conveyor differential speed to ensure the ideal balance between liquid clarity and solids dryness
- pond depth in the bowl for the right balance between liquid clarity and solids dryness
- feed flow according to individual requirements.

### Direct Drive

Direct Drive is a unique system developed by Alfa Laval for automatic control of the differential speed between the bowl and the conveyor. This makes it easy to maintain the best possible balance between liquid clarity and solids dryness irrespective of variations in the feed.

Direct Drive comprises a new type of gearbox and variable frequency drive, which does not expose the bowl drive to

parasitic braking power loss. The electrical installation is straightforward, power consumption is kept to a minimum, and accurate control is achieved within a wide range of differentials with no need to change belts and pulleys.

### Decanter Core Controller (DCC)

Foodec decenter centrifuges are operated via a dedicated control system with a central processor that features a graphic interface. The DCC monitors and adjusts the direct drive to match the solids load in the bowl.

A number of other parameters are also monitored to ensure easy, safe, reliable operations and optimized process performance.

Customers can also integrate Foodec decenter centrifuges into their existing system using external bus options available from several major manufacturers.



Foodec 400 with bar for CIP

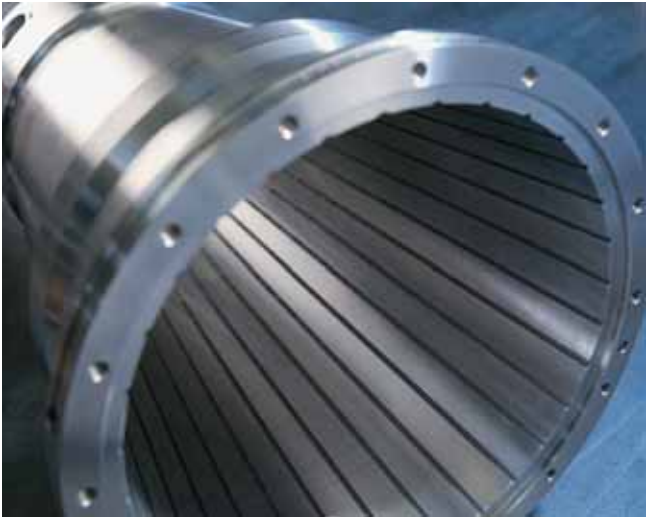


Screen for Decanter Core Controller (DCC)

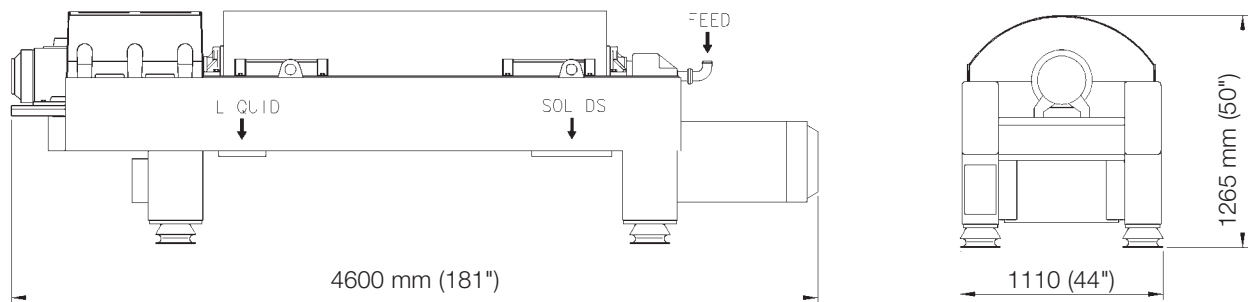
**Options**

Foodec decanter centrifuges provide design options such as grooves in the bowl to provide a more hygienic way to transport the material being processed through the unit. Other options include pulp wash facilities, process rinse and a full cleaning-in-place (CIP) capability, as well as FDA-approved elastomers and seals.

ATEX-compliant decanters are available for zones 1, 2 and 22. Gastight decanters are available for processing flammable feed.



Grooves in the decanter bowl



**Technical specifications**

Foodec 400		
Capacity		Depends on application
G-force max.		2657
Bowl material		AISI 316
Other wetted parts		AISI 316
Weight	kg (lbs)	3800 (8360)
Installed power	kW	18,5-45 (25-60 HP)
Sound pressure level <sup>1</sup>	dB(A) 20µPa	79

<sup>1</sup> Declared A-weighted emission sound pressure level in free field over a reflecting plane at 1 m distance from the decanter, operating at maximum bowl speed, tested with water and closed outlet.

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**How to contact Alfa Laval**

Up-to-date Alfa Laval contact details for all countries are always available on our website at [www.alfalaval.com](http://www.alfalaval.com)